Ревизионные и дренажные канализационные колодцы, прямоточные, совмещенные

Технические характеристики

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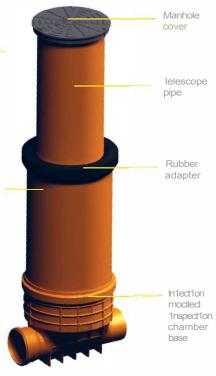
почта: pad@nt-rt.ru || сайт: https://pestan.nt-rt.ru/



DRAIN MANHOLES 0315 AND 0400

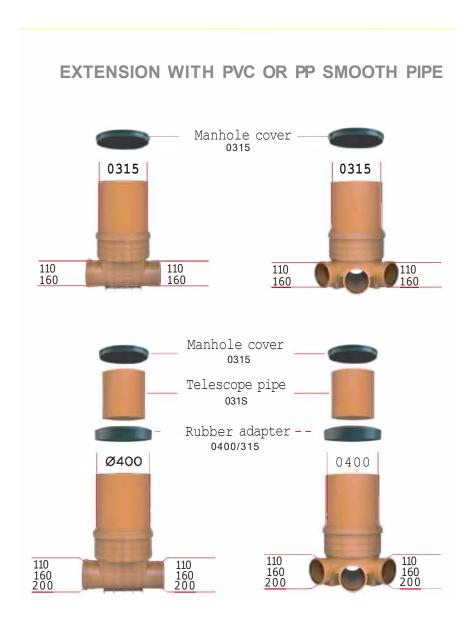
Manholes with gutter on bottom are being manufactured from polypropylene (manhole bottom) Manhole body as well as telescopic extension are made from PVC or PP strong pipe, being connected with rubber seal for telescopic connection which enables absolute waterpro::ifing.





NAME	PICTURE	CODE	DN	DNI	DN2	Н
DRAIN MANHOLES LINEAR TRAY						
(国音)		10204560	315	346.7	292,4	39,9
		10204561	400	413	370	49

DHS DHY								
NAME	PICTURE		CODE	(D/DI)	н	HI	H2	L
DRAIN MANHOLES								
			10799298	315/110	330	295	140	435
			10799224	315/160	384	281	190	479
	CHEER !		10799230	400/110	360	289	226	562
		T	10799220	400/160	420	315	207	554
		1	10799221	400/200	470	340	207	586
DRAIN MANHOLES								
			10799229	315/110	356	278	201	444
			10799225	315/160	395	309	185	490
		10799231	400/110	401	306	226	534	
			10799222	400/160	420	319	207	559
			10799223	400/200	470	344	207	584









Straight through drain manhole -0630/0200



Collective drain manhole 0630/0315



Collective drain manhole 0630/0200



DRAIN MANHOLE 0630

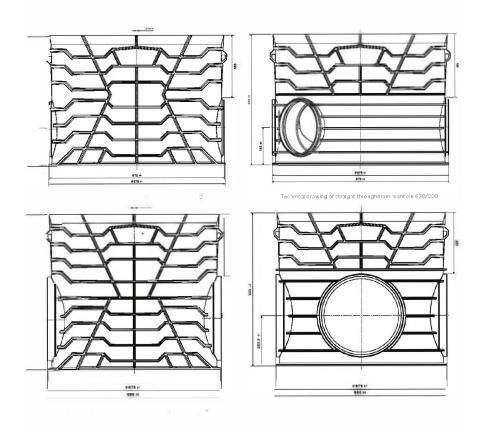
PRODUCTAVAILABILITY/OPTIONS

Available two types

Straight through manhole

Collective manhole

Drain manhole bottomava ,able for connection on pipelines W'th ONB15 and DN 200. n cases where connections to other diameters are required reduction fittings from Pestan standa1·d portfolio may be used If requi1•ed there is possibility of connecting drain manhole with pipeline that is pro1ected for corrugated pipes. For this purpose any of trans1t1on items from Pestan portfolio maybe used.



DRAIN MANHOLE 0630

Beside visual effect. reinforcement ribs are designed to provide better st⁰ength Hooks for hanging / descending manhoe to the roe / ch2nne are designed to provide reliability as being reinforced from upper side where co⁰dor rope should hang, so these hooks without problems can resist manhole weight while descending

PURPOSE

Pestar darain manhole is intended to be used for collecting all kind of waste water in storm water systems as well as Junction for house connections, It is possible to use drain manhole as revis on manhole also, whic1 is very important w1en constructing hoLse con1ections and connecting nrultiple objects before connecting to main pipeline

Tep point of the manhole bottom is adjusted for corrugated pipe ON 630 ODto which is being connected by rubber seals. Grip, on certain models where tecrnically was possible to be designed serves for better support. In case maintenance repairman is going down to tre manhole, Grip prevents from shoes slipping

On the bottom of e2ch manhole there is possibility of pccing stopple, exclusively on client's demand. Ribs on lower side of dranmanhole se⁰ve as structura reinforcement from soil from all directions, as well as reinforcementfor repairmen in charge for pipeline maintenance who wil descend to the manhole.



CODE	(D1/02)	Н	H1	L
10799233	630/200	498	355	678
10799234	630/315	620	416	686
10799235	630/200	498	355	678
70799236	630/315	620	416	680
10799235	630/200	498	355	678

NAME PICTURE
STRAIGHT THROUGH DRAIN MANHOLE





COLLECTIVE DRAIN MANHOLE



COLLECTIVE DRAIN MANHOLE



DRAIN MANHOLE CONNECTION TO DIFFERENT TYPES OF PIPELINES







Connecton by reducer.

Relief



Connection with corrugated pipe

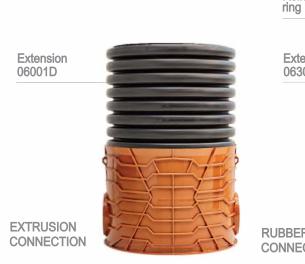
Relief ring for manholes DN630 enables their assembly ir1 areas with bigger static load.



(relief ring for manholes DN630)

Manhole is available in diameters 0630/315 and 0630/200 lfit needs to be connected to other diameters of the pipeline, reduction pieces can be used Pestan's standard production assortment

If necessary 1t spossible connecting the drain manhole with the p1pel1ne that 1s des1gnec of corrugated pipes For this need 1tis possible to use someof the trcns1ent pieces from the Pestan production assortment





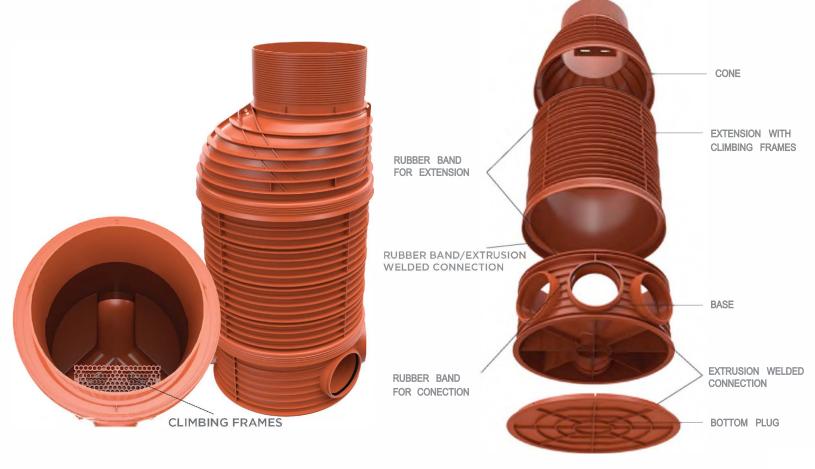
向PEŠTAN

IMPRUVA INJECTION MOLDED DRAIN MANHOLE 01000

In order to meet all trends of modern construction Pestan company beside existing one, has expanded it's product portfolio with new product - polypropylene in1ected drain manhole with DN 1000 Application of these manholes is in all kinds of systems for collection of waste and storm water Pestan manholes are manufactured by i11jection molding processfrom polypropyleneof the highest quality as per European Normfor manhole manufacturing-EN13599 Bycombining manholeelements together with other Pestan products wære able to meetand fulfill any pro1ect request whether it is about non leveled, or pipeline madeof smoothor corrugated pipes

ELEMENTS

Drain rranhole consists of few elerrents, which assembled together makes an integral product Items that manhole consists of are base, bottomplug, extension with climbing frames, cone.



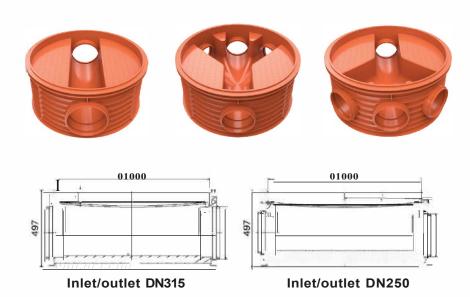
MANHOLE BASES

Manhole bases as monolithic forms are injected with already formed gutter cmd preinstdlled rubber sedl with highest qudlity of EPDM which guarantees wilterproofing of the connection of manhole base and extension or cone In each connection on manhole is installed EPDMrubber as well

In standard offer are baseswith inlets DN250and 300and outlets DN 250 and 300 under different angles for Pestan PVC smooth or corrugated pipes Trilnsitior to Pestiln corrugilted ID oipes is possible with Pestan transition item from smooth to corrugated pipes As per proJect derrand, connections of bigger diameters intended for pipelines made of srrooth or corrugated pipes DN400, 500 fi00 and 630 is dlso possible

Bottom plug is inJected element from polypropylene intended to be position1ed below the bdse wheri r1ecessdry to have closed or doubed bottom. Assembly is optional





BASE	DN250	DN315	Number of inlets	Inlet angle
+			1	1so º
			3	135° 1so° 225°
			2	225°
			2	135°

EXTENSIONS

Extension with climbing steps is injected molding part of the manhole with different optional height: by adding these parts to the base appropriate manhole height is achieved

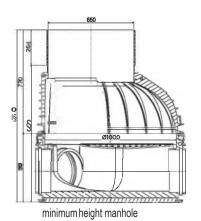
Pestan produces extensions in heights 250, 500, 750, 1000mm and enables adjusting manhole height to each project. In extensions themselves are preinstalled climbing steps on 250mmheight from each other, by this easier entering and manhole leaving is achieved while intervention. Climbing steps are made of polypropylene by injection molding methods per EN14396 and EN13101.

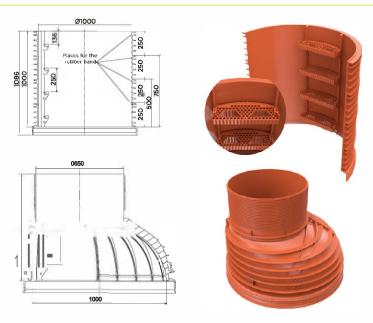
Cone

Cone ending Is irjecting moded element which, by its adding on the marhoe base and connection - makes manhole itself as complete product. I::nd1ng cone element are parts for closing which decrease

upper manhole diameter enabling assembly of different types of covers.

Beside advantage of manhole height adjustment Festan manhole are known for their lightness which makes manipulation on the spot easier, as well as simple way of connection to pipeline. Material used for manufacturing guarantees consistency and extraordinary chemical resistance





MANHOLE HEIGHT

Pestan injected manholes are with adjustable height and in this way can meet any project demand Minimal manhole height in combination of manhole base and cone that is cut to the minimum is 1016 mmfor manholes with connectors DN250 and 315. Maximal manhole height is limited to 6 m and is achieved by adding extensions.

CONNECTING

Element con1ecting is performed by pre-instal ed seals n-ade of highest cuality EPDM rubber for whaterproofing guarantee. Except this, connection by extrusion welding of elements to each other is also possible and in this way unoeakable connection Ismade.

ADDITIONAL CONNECTORS

Ifrequired and predicted by project there is possibility for connection of non-leveled pipelines by combination of cutting manhole body together with injecting welding of connector itself for manhole body.

DRAIN MANHOLES

Pestan company has included
DRAIN Iv1ANHOLES in its product range

- Drain manholes 0400 D
- Drain (revision) manholes 0500 D
- Drain (rev1s1on) manholes 0600 D

Tederije termi - (II)

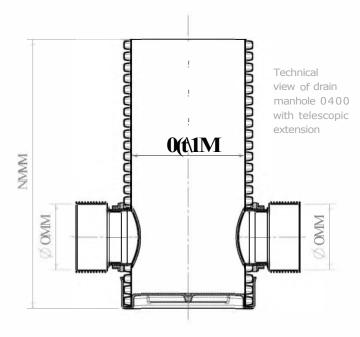
PURPOSE

These products are mainly des1qned to collect rainwater in the rainwater sewage systems for individual home installations and also in systems of dM1 engineering (collecting rain water frcm and near the roads, etc) In add1t1on it 1s possible to use drain manholes 0600 (sometimes 0500

too) as revision as well which is particularly important during installation of home sewer and connection of multiple objects before Joining the main line etc

With this, relevant Joining standards are met, with additional reductions Injoining costs

and 1nstallat1on time, while corrections of the mistakes on terrain (such as axel and angle issues as well as height of connecting lines) are facilitated by its flexibility,





MANHOLES WITH SLUDGE TRAP

Pestan produces manholes with sludge trap as a integral part of the collector in gravity sewer systems, waste water systems, storm water or combined. These manholes are made of polypropylene.

Manholes are made of monolithic stuctures composed of a flat bottom, manhole body (PP corrugated pipe) and connections as specified by prOJects. The elements of each manhole are welded to each other by extrusion welded.

Manholes are made by order or project specification

DimensionsDN 800 mm

Material Polypropylene

Standards SRPS EN 13589

Fields of application
Gravity sewer systems
Waste water systems. storm
water and combined
Vanous industrial appl1cat1on.



DESCRIPTION

Pestan produces manholes with sludge trap as a Integral part of the collector in gravity sewer systems waste water systems, storm water or combined

They are used as revision manholes, cascading manholes, manholes with sludge trap or manholes for sewer flushing

Manholes are made of monolithic stuctures composed of a flat bottom, manhole body (PP corrugated pipe) and connections as specified by projects

The elements of each manhole are welded to each other by extrusion welded.

Advantages

- Long durability
- Water tightness
- · Resistance to aggressive chemicals
- Easy handling
- · Quick installation
- Easy hight adjustment

CONSTRUCTION

Construction of drain manholes is usually performed with the Sedimentation, and in this system the height of sedimentation can be modified and adapted to specific customer requirements. Manhole height can be easily adjusted on the ground and by reducing the vertical which is always PP double layer corrugated pipe SN 8 it can be fully adapted to the situation before setting of cover grids.

Construction consists of:

- Drain bottom
- PP corrugated pipe SN 8 vertical
- Appropriate number of SAG's used to form one output and one or more inputs.

Us,ng SAG's enables the various versions of connecting smooth or corrugated pipe d,ameters in the 140 D corr 160 OD corr, 160 SW, and also

D 200 corr. and 200 SW. It is possible to form the manhole on the spot, which is a huge advantage because the drilling and installation of SAG's can be performed at the site of installation with simultaneous correction of alignment errors and regular deviations from the projected documents. Due to the extremely high ring stiffness of used PP corr. pipes, recommended height of manhole can range up to 5 m

The table below contains the basic data related to drain manholes.

	DRAIN MANHOLE 400 MM	DRAIN REVISION MANHOLE SOOMM	DRAIN REVISION MANHOLE 600 MM
			4c
iklm Illin)ersi mutt)rt			

The seal between the vertical and manhole bottom is achieved by using common rubber ring which is used for PP corrugated pipes which allows sealing up to 0.5 bar and 5 m height of the water column which def; ned maximum height of the manhole.

Drain manhole is supplied as a telescopic too. In this version base is upgraded with coupling ring and PVC 0315 OD.

This is a very popular and sought option for designers and contractors because this structure results in greater depth of installation with a

flexible coupling ring connection and in case of heavy loads due to increased surface pressure or increased construction depth, transmission of loads based on the manhole is prevented. Building the concrete ring around the PVC pipe is required.

DELIVERY

At the request of the customer, manhole can be supplied in kit-form which is particularly popular with final customers because of lower prices and a relatively simple and rapid preparation of manholes users, which leaves them with possibility of corrections and changes.

These products can be delivered and fully assembled on the basis of data obtained from our customers. This can significantly speed up the delivery of the alignment setting but reduces the possibility of correcting possible deviations on terrain.

DRAIN MANHOLES

Technical Datasheet

Applications

Peštan DRAINAGE MANHOLES are mainly intended for rainwater collection in rainwater drainage systems in Individual home installations and also in systems civil engineering (collection of rainwater from and next to roadway, etc). In addition, it is possible to use drainage shafts Ø600 (sometimes Ø500) and as revision which is especially important when building a home sewer, Connecting several facilities before being introduced into the main line, etc. This satisfies the connection norms at the same time reducing the cost of connecting the time required for performance.

Product description

The PEŠTAN system of drain manholes with its flexibility allows the correction of errors in the field, as in question alignment and angles as well as the height of the connecting lines. Impermeability of the joint between the vertical and the drain bottom it is provided by applying the usual eraser which regularly used for sealing PP or PE corrugated pipes which enable sealing safety up to 0.5 bar or 5 m the height of the water column, which also defined the maximum the height of these manholes.

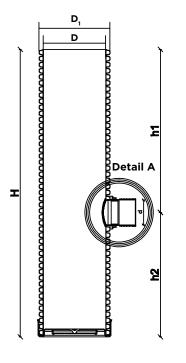
Product Availability

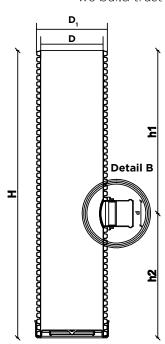
As a rule, the construction of drainage shafts is performed with a settling tank, in this system the height of the precipitator can be changed and adjusted specific customer requirements. The height of the manholes can be easily to correct on the ground and by shortening the vertical which is always PP or PE corrugated pipe SN 8 I can be fully adjusted situation before installing the cover grille. The construction consists of:

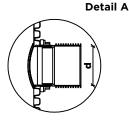
- drain bottom:
- vertical PP or PE CORRUGATED pipes SN 8;
- the appropriate number of SAGs used to form one output and one or more inputs.

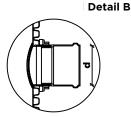
Various connection variants are possible using SAGs smooth or corrugated pipes in diameters 140 ID corrugated 160 OD corrugated, DN160 PVC, and also 200 ID corrugated and DN200 PVC. In doing so, formation is possible manholes on site which is a huge advantage because they are drilling And the placement of SAGs can be reported on site installation with simultaneous correction of route errors and regular ones deviations from the projected documentation. Thanks to the extremely high strength of the ring used PP or PE corrugated pipes recommended shaft height can be move up to 5 m.











Corrugated pipe connection

Connection for PVC pipe

	Drain Manholes Ø400	Drain Manholes Ø500	Drain Manholes Ø600
Inner diameter of the manholes (D) mm	399	495	594
Manhole outside diameter (D ₁) mm	453	567	680
Minimal angle between the terminal	60°	45°	45°
Maximum manholes height (H) mm	5000	5000	5000
Minimum height to the axis connection (h ₂) mm	260	300	310
Maximal number of input ports	2	3	4
Connection diameter	160	160	160
(d) mm	200	200	200

Chemical resistance

High chemical resistance to a large number of compounds.* *Plastic pipes and fittings - Combined chemical-resistance classification table ISO/TR 10358.

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